

SAFETY DATA SHEET

1. Identification

Product identifier Copper-Aluminum Alloys

Other means of identification

SDS number 17

Product code C61400, C61900, C62300, C62400, C62500, C63000, C63200, C63600, C63700, C64200,

A08520, Cu92A18, 613

Recommended use Manufacturing Recommended restrictions not assigned.

Manufacturer / Importer / Supplier / Distributor information

Address 28070 Hayes Road Roseville, MI 48315 USA

Telephone 1-888-567-5044

E-mail mike@bravobronze.com

Contact person Michael Russo
Emergency phone number 1-800-424-9300
Chemtrec (24-hrs)

Company name Bravo Bronze and Alloys

Hazard(s) identification

Physical hazards Not classified.

Health hazardsSensitization, respiratoryCategory 1Sensitization, skinCategory 1

Carcinogenicity Category 2
Reproductive toxicity (fertility, the unborn Category 1A

child)

Specific target organ toxicity, repeated Category 2 (Lung, central nervous system)

exposure

OSHA hazard(s) Not classified.

Label elements

Hazard symbol



Signal word Danger

Hazard statement May cause an allergic skin reaction. May cause damage to organs (Lung, central nervous

system) through prolonged or repeated exposure. Suspected of causing cancer. May damage fertility or the unborn child. May cause allergy or asthma symptoms or breathing difficulties if

inhaled.

Precautionary statement

Prevention Obtain special instructions before use. Do not handle until all safety precautions have been read

and understood. Use personal protective equipment as required. Contaminated work clothing should not be allowed out of the workplace. Do not breathe dust/fume. Wear respiratory

protection.

Response If on skin: Wash with plenty of soap and water. If inhaled: If breathing is difficult, remove person to

fresh air and keep comfortable for breathing. If skin irritation or rash occurs: Get medical

advice/attention. Wash contaminated clothing before reuse. If exposed or concerned: Get medical advice/attention. Get medical advice/attention if you feel unwell.

Storage Store locked up.

Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC)

Not classified.

Environmental hazards Hazardous to the aquatic environment,

ous to the aquatic environment, Category 2

long-term hazard

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2. Composition/information on ingredients

Mixture

Hazardous components Chemical name	Common name and synonyms	CAS number	%
Copper		7440-50-8	58-94.5
Aluminum		7429-90-5	0.25-16
Nickel		7440-02-0	0-5.5
Manganese		7439-96-5	0.3-3.5
Lead		7439-92-1	0-3.0
Cobalt		7440-48-4	0-2.5
Silicon		7440-21-3	0-1.5

Composition comments

All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume. The alloy contains additional alloying elements at concentrations below disclosure requirements. At temperatures above the melting point the alloys may liberate fumes containing oxides of alloying elements.

3. First-aid measures

Inhalation

In case of exposure to fumes or particulates: Get medical attention immediately.

Skin contact

Contact with dust: Remove contaminated clothes and rinse skin thoroughly with water for at least 15 minutes. Get medical attention if irritation persists after washing. In case of allergic reaction or other skin disorders: Seek medical attention and bring along these instructions. In case of contact with hot or molten product, cool rapidly with water and seek immediate medical attention. Do not attempt to remove molten product from skin because skin will tear easily. Cuts or abrasions

should be treated promptly with thorough cleansing of the affected area.

Eye contact

Do not rub eyes. Immediately flush eyes with plenty of water for at least 15 minutes. Remove any

contact lenses and open eyelids wide apart.

Ingestion

Rinse mouth thoroughly if dust is ingested. Only induce vomiting at the instruction of medical

personnel. Get medical attention if any discomfort continues.

Most important

symptoms/effects, acute and

delayed

May cause irritation to mucous membranes. May cause skin and eye irritation. Cough. Shortness of breath. Wheezing. Sensitization. The principal symptoms of lead poisoning are gastro-intestinal or central nervous system disturbances and anemia.

Indication of immediate medical attention and special treatment needed

General information

Treat symptomatically. Symptoms may be delayed.

Get medical attention if any discomfort develops. Seek medical attention for all burns, regardless how minor they may seem. Show this safety data sheet to the doctor in attendance.

4. Fire-fighting measures

Suitable extinguishing media

Unsuitable extinguishing

media Specific hazards arising from

the chemical

Special powder against metal fires. Dry sand.

Do not use water or halogenated extinguishing media. Do not use water on molten metal:

Explosion hazard could result.

During fire, gases hazardous to health may be formed. Solid metal is not flammable; however, finely divided metallic dust or powder may form an explosive mixture with air. In a fire, nickel may form nickel carbonyl, a highly toxic substance and known carcinogen.

Special protective equipment and precautions for firefighters

Self-contained breathing apparatus and full protective clothing must be worn in case of fire. Selection of respiratory protection for firefighting: follow the general fire precautions indicated in the workplace.

Fire-fighting equipment/instructions Move containers from fire area if you can do it without risk.

5. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Ensure adequate ventilation. Avoid inhalation of dust and contact with skin and eyes. Wear protective clothing as described in Section 8 of this safety data sheet.

Methods and materials for containment and cleaning up Avoid dust formation. Allow spilled material to solidify and scrape up with shovels into a suitable container for recycle or disposal. Collect dust using a vacuum cleaner equipped with HEPA filter. The vacuum cleaner should be explosion-proofed. If not possible, gently moisten dust before it is collected with shovel, broom or the like. This material and its container must be disposed of as hazardous waste.

Copper-Aluminum Alloys SD:SSUS Avoid release to the environment. Do not contaminate water.

6. Handling and storage

Precautions for safe handling

Follow special national provisions related to work with lead and its compounds. Pregnant women should not work with the product, if there is the least risk of lead exposure. Welding, burning, sawing, brazing, grinding or machining operations may generate fumes and dusts of metal oxides. Provide adequate ventilation. Avoid contact with sharp edges and hot surfaces. Avoid generation and spreading of dust and fumes. Avoid inhalation of dust and contact with skin and eyes. Avoid contact with hot or molten material. Dust clouds may be explosive under certain conditions. Take precautionary measures against static discharges when there is a risk of dust explosion. Use explosion-proof electrical equipment if airborne dust levels are high. To prevent and minimize fire or explosion risk from static accumulation and discharge, effectively bond and/or ground product transfer system. Wear appropriate personal protective equipment. Do not use water on molten metal. Do not eat, drink or smoke when using the product. Keep the workplace clean. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Keep dry. Store away from incompatible materials.

7. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Components	Туре	Value	
Lead (CAS 7439-92-1)	TWA	0.05 mg/m3	
US. OSHA Table Z-1 Limits for Air	Contaminants (29 CFR 1910.1	000)	
Components	Туре	Value	Form
Aluminum (CAS 7429-90-5)	PEL	5 mg/m3	Respirable dust.
		15 mg/m3	Total dust.
Cobalt (CAS 7440-48-4)	PEL	0.1 mg/m3	Dust and fume.
Copper (CAS 7440-50-8)	PEL	1 mg/m3	Dust and mist.
		0.1 mg/m3	Fume.
Manganese (CAS 7439-96-5)	Ceiling	5 mg/m3	Fume.
Nickel (CAS 7440-02-0)	PEL	1 mg/m3	
Silicon (CAS 7440-21-3)	PEL	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.
US. ACGIH Threshold Limit Values	S		
Components	Туре	Value	Form
Aluminum (CAS 7429-90-5)	TWA	1 mg/m3	Respirable fraction.
Cobalt (CAS 7440-48-4)	TWA	0.02 mg/m3	
Copper (CAS 7440-50-8)	TWA	1 mg/m3	Dust and mist.
		0.2 mg/m3	Fume.
Lead (CAS 7439-92-1)	TWA	0.05 mg/m3	
Manganese (CAS 7439-96-5)	TWA	0.2 mg/m3	
Nickel (CAS 7440-02-0)	TWA	1.5 mg/m3	Inhalable fraction.
US. NIOSH: Pocket Guide to Chem	nical Hazards		
Components	Туре	Value	Form
Aluminum (CAS 7429-90-5)	REL	5 mg/m3	Welding fume or pyrophoric powder.
		5 mg/m3	Respirable.
		10 mg/m3	Total
Cobalt (CAS 7440-48-4)	REL	0.05 mg/m3	Dust and fume.
Copper (CAS 7440-50-8)	REL	1 mg/m3	Dust and mist.
Lead (CAS 7439-92-1)	REL	0.05 mg/m3	
Manganese (CAS 7439-96-5)	REL	1 mg/m3	Fume.
•	STEL	3 mg/m3	Fume.
Nickel (CAS 7440-02-0)	REL	0.015 mg/m3	
Silicon (CAS 7440-21-3)	REL	5 mg/m3	Respirable.
		10 mg/m3	Total

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Biological limit values

US. ACGIH. BEIs. Biological Exposure Indices

Components	Value	Determinant	Sampling Time	
Cobalt (CAS 7440-48-4)	1 μg/l	Cobalt	*	
Lead (CAS 7439-92-1)	300 µg/l	Lead	*	

^{* -} For sampling details, please see the source document.

Exposure guidelines Follow standard monitoring procedures.

Appropriate engineering controls

Provide adequate ventilation. Observe Occupational Exposure Limits and minimize the risk of inhalation of dust. Ventilate as needed to control airborne dust. Use explosion-proof ventilation equipment if airborne dust levels are high. Special ventilation should be used to convey finely divided metallic dust generated by grinding, sawing etc., in order to eliminate explosion hazards. Follow the schedule for work place measurements when working with lead and its compounds.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear dust-resistant safety goggles where there is danger of eye contact. In addition to safety

glasses or goggles, a welding helmet with appropriate shaded shield is required during welding, burning, or brazing. A face shield is recommended, in addition to safety glasses or goggles,

during sawing, grinding, or machining.

Skin protection

Hand protection Wear suitable protective gloves to prevent cuts and abrasions. When material is heated, wear

gloves to protect against thermal burns. Suitable gloves can be recommended by the glove

supplier.

Other Wear suitable protective clothing.

Respiratory protection In case of inadequate ventilation or risk of inhalation of dust, use suitable respiratory equipment

with particle filter. When engineering controls are not sufficient to lower exposure levels below the applicable exposure limit, use a NIOSH approved respirator for dusts. A respiratory protection program that meets OSHA's 29 CFR 1910.134 and ANSI Z88.2 requirements must be followed whenever work place conditions warrant a respirator's use. Seek advice from local supervisor.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Private clothes and working clothes should be kept separately. Contaminated uniforms should be laundered separately from other clothing to prevent potential cross-contamination. If possible, an industrial laundry service should be used to eliminate the possibility of contaminating the home environment. Handle in accordance with good

industrial hygiene and safety practices. Observe any medical surveillance requirements.

8. Physical and chemical properties

Appearance Shapes, Solids, Tubes & Turnings.

Physical state Solid.

Form Shapes, Solids, Tubes & Turnings.

Color Yellow. Odor None. Not available. Odor threshold

Not available. pН Not available. Melting point/freezing point Initial boiling point and boiling Not available.

range

Not available. Flash point Not available. **Evaporation rate** Flammability (solid, gas) Not applicable.

Upper/lower flammability or explosive limits

Flammability limit - lower

Not available.

(%)

Flammability limit - upper

Not available.

Explosive limit - lower (%) Not available. Explosive limit - upper (%) Not available.

Vapor pressure Not available. Vapor density Not available. Relative density Not available.

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3258 Version #: 01 Revision date: -Issue date: 11-19-2012 Solubility(ies) Insoluble in water. Partition coefficient Not available. (n-octanol/water)

Auto-ignition temperature Not available. **Decomposition temperature** Not available. Not available. **Viscosity**

9. Stability and reactivity

Reactivity Stable at normal conditions.

Chemical stability Stable at normal conditions. Massive metal is stable and non reactive under normal conditions of

use, storage and transport.

Possibility of hazardous

reactions

Hazardous polymerization does not occur. Hot molten material will react violently with water

resulting in spattering and fuming.

Conditions to avoid Contact with incompatible materials. Contact with acids will release flammable hydrogen gas.

Avoid dust formation. Dust clouds may be explosive under certain conditions.

Incompatible materials Acids. Ammonium nitrate. Fluoride. Halogens. Nitrates. Phosphorus. Strong oxidizing agents.

Sulfur.

Hazardous decomposition

products

Welding, burning, sawing, brazing, grinding or machining operations may generate dusts and

fumes of metal oxides. Lead oxide fumes may be formed at elevated temperatures.

10. Toxicological information

Information on likely routes of exposure

Not relevant, due to the form of the product. However, ingestion of dusts generated during Ingestion

working operations may cause nausea and vomiting.

Inhalation May cause respiratory tract irritation. Elevated temperatures or mechanical action may form dust

> and fumes which may be irritating to the mucous membranes and respiratory tract. In sensitized individuals, exposure causes an asthma-like attack, with wheezing, bronchospasm, and dyspnea.

Skin contact May cause an allergic skin reaction. Hot or molten material may produce thermal burns. Workers

allergic to nickel may develop eczema or rashes. Acute exposure to cobalt metal, dust, and fume may cause irritation of skin and eyes. In sensitized individuals, exposure causes an asthma-like

attack, with wheezing, bronchospasm, and dyspnea.

Molten material will produce thermal burns. Elevated temperatures or mechanical action may form Eye contact

dust and fumes which may be irritating to the eye. Acute exposure to cobalt metal, dust, and fume

may cause irritation of skin and eyes.

Symptoms related to the physical, chemical and toxicological characteristics

May cause irritation to mucous membranes. May cause skin and eye irritation. Coughing. Shortness of breath. Wheezing. The principal symptoms of lead poisoning are gastro-intestinal or

central nervous system disturbances and anemia. Sensitization.

Information on toxicological effects

Acute exposure to cobalt metal, dust, and fume may cause irritation of skin and eyes. In **Acute toxicity**

sensitized individuals, exposure causes an asthma-like attack, with wheezing, bronchospasm, and dyspnea. Ingestion of cobalt may cause nausea, vomiting, diarrhea, and a sensation of hotness. High concentrations of freshly formed fumes/dusts of metal oxides can produce symptoms of metal fume fever. Acute exposure to dust, and fume may cause irritation of skin and

eyes. In sensitized individuals, exposure causes an asthma-like attack, with wheezing,

bronchospasm, and dyspnea.

Test Results Components **Species**

Silicon (CAS 7440-21-3)

Acute Oral

LD50 Rat 3150 mg/kg

Skin corrosion/irritation Elevated temperatures or mechanical action may form dust and fumes which may be irritating to

the eye, mucous membranes and respiratory tract. Hot or molten material may produce thermal

Serious eye damage/eye

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irritation

Dust from machining operation in the eyes may cause irritation.

Respiratory sensitization May cause sensitization by inhalation.

Skin sensitization Frequent or prolonged contact may defat and dry the skin, leading to discomfort and dermatitis.

May cause allergic skin reaction.

Germ cell mutagenicity No data available.

Possible cancer hazard - may cause cancer based on animal data. Carcinogenicity

IARC Monographs. Overall Evaluation of Carcinogenicity

Cobalt (CAS 7440-48-4) 2B Possibly carcinogenic to humans.

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Lead (CAS 7439-92-1) Nickel (CAS 7440-02-0) **NTP Report on Carcinogens** Nickel (CAS 7440-02-0)

2B Possibly carcinogenic to humans.

1 Carcinogenic to humans.

Known To Be Human Carcinogen.

Reasonably Anticipated to be a Human Carcinogen.

Reproductive toxicity

Nickel: Has shown teratogenic effects in laboratory animals. Lead is a teratogen. Elevated lead exposure of either parent before pregnancy may increase the changes of miscarriage or birth defects. Continuous exposure may result in decreased fertility. Exposure of the mother during pregnancy may cause birth defects. In experimental animal studies, cobalt produces adverse developmental effects at doses that produce maternal toxicity. There are no human data on cobalt exposure during pregnancy.

Specific target organ toxicity -

single exposure

Not available

Specific target organ toxicity repeated exposure

Causes damage to the following organs through prolonged or repeated exposure: Lung. Central

nervous system.

Aspiration hazard

Not available.

Chronic effects

Danger of cumulative effects. Prolonged and repeated overexposure to dust and fumes can lead to benign pneumoconiosis (stannosis). Chronic inhalation of metallic oxide dust/fume may cause metal fume fever. Lead may produce maternal toxicity, toxicity to the fetus, and adverse effects to blood, bone marrow, central/peripheral nervous systems, kidney, liver, and reproductive system.

Further information

Lead is accumulated in the body and may cause damage to the brain and nervous system after prolonged exposure. Welding or plasma arc cutting of metal and alloys can generate ozone, nitric oxides and ultraviolet radiation. Ozone overexposure may result in mucous membrane irritation or pulmonary discomfort. UV radiation can cause skin erythema and welders flash.

11. Ecological information

Ecotoxicity Toxic to aquatic life with long lasting effects.

Components		Species	Test Results
Lead (CAS 7439-92-1)			
	LC50	Rainbow trout, donaldson trout (Oncorhynhus mykiss)	1.17 mg/l, 96 Hours
Persistence and degradability	The product is not biodegradable.		
Bioaccumulative potential	The product contains potentially bioaccumulating substances.		
Mobility in soil	Alloys in massive forms are not mobile in the environment.		
Mobility in general	Alloys in massive forms are not mobile in the environment.		
Other adverse effects	An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.		

12. Disposal considerations

Disposal instructions This material and its container must be disposed of as hazardous waste. Dispose in accordance

with all applicable regulations.

Local disposal regulations

Dispose in accordance with all applicable regulations.

Hazardous waste code

Z110: Inorganic compounds n.o.s.

Waste from residues / unused

products

Recover and recycle, if practical. Solid metal and alloys in the form of particles may be reactive. Its hazardous characteristics, including fire and explosion, should be determined prior to disposal.

Contaminated packaging Not applicable.

13. Transport information

DOT

> UN3077 **UN number**

UN proper shipping name Environmentally hazardous substances, solid, n.o.s. (Lead RQ = 393 LBS)

Transport hazard class(es) Subsidiary class(es) Ш Packing group

Special precautions for user Not available.

Labels required

Special provisions 8, 146, B54, IB8, IP3, N20, T1, TP33

Packaging exceptions 155 Packaging non bulk 213 240 Packaging bulk

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UN number UN3077

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UN proper shipping name Environmentally hazardous substance, solid, n.o.s. (Lead)

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Transport hazard class(es)

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Subsidiary class(es) Ш **Packaging group** Labels required 9 **ERG Code** 9L

Special precautions for user Not available.

IMDG

UN3077 **UN number**

UN proper shipping name ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (Lead)

Transport hazard class(es) Subsidiary class(es) Packaging group Ш **Environmental hazards**

Marine pollutant Yes Labels required **EmS** F-A, S-F Special precautions for user Not available.

Transport in bulk according to No information available.

Annex II of MARPOL 73/78 and

the IBC Code

14. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication

Standard, 29 CFR 1910.1200.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Lead (CAS 7439-92-1) 29 CFR 1910.1025

CERCLA Hazardous Substance List (40 CFR 302.4)

Cobalt (CAS 7440-48-4) LISTED Copper (CAS 7440-50-8) LISTED Lead (CAS 7439-92-1) LISTED Manganese (CAS 7439-96-5) LISTED Nickel (CAS 7440-02-0) LISTED

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories Immediate Hazard - Yes

Delayed Hazard - Yes Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No

SARA 302 Extremely

hazardous substance

SARA 311/312 Hazardous Yes

chemical

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Cobalt (CAS 7440-48-4) Lead (CAS 7439-92-1) Manganese (CAS 7439-96-5) Nickel (CAS 7440-02-0)

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act

Not regulated.

(SDWA)

Drug Enforcement Administration (DEA). List 2, Essential Chemicals (21 CFR 1310.02(b) and 1310.04(f)(2) and Chemical **Code Number**

Not listed.

Drug Enforcement Administration (DEA). List 1 & 2 Exempt Chemical Mixtures (21 CFR 1310.12(c))

Not regulated.

DEA Exempt Chemical Mixtures Code Number

Not regulated.

Food and Drug Not regulated.

Administration (FDA)

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WARNING: This product contains chemicals known to the State of California to cause cancer and birth defects or other reproductive harm.

US. Massachusetts RTK - Substance List

Aluminum (CAS 7429-90-5) Cobalt (CAS 7440-48-4) Copper (CAS 7440-50-8) Lead (CAS 7439-92-1) Manganese (CAS 7439-96-5) Nickel (CAS 7440-02-0)

Silicon (CAS 7440-21-3)

US. New Jersey Worker and Community Right-to-Know Act

Aluminum (CAS 7429-90-5) 500 LBS Copper (CAS 7440-50-8) 500 LBS Lead (CAS 7439-92-1) 500 LBS Manganese (CAS 7439-96-5) 500 LBS Nickel (CAS 7440-02-0) 500 LBS

US. Pennsylvania RTK - Hazardous Substances

Aluminum (CAS 7429-90-5) Cobalt (CAS 7440-48-4) Copper (CAS 7440-50-8) Lead (CAS 7439-92-1) Manganese (CAS 7439-96-5) Nickel (CAS 7440-02-0) Silicon (CAS 7440-21-3)

US. Rhode Island RTK

Aluminum (CAS 7429-90-5) Cobalt (CAS 7440-48-4) Copper (CAS 7440-50-8) Lead (CAS 7439-92-1) Manganese (CAS 7439-96-5) Nickel (CAS 7440-02-0) Silicon (CAS 7440-21-3)

US. California Proposition 65

US - California Proposition 65 - Carcinogens & Reproductive Toxicity (CRT): Listed substance

Cobalt (CAS 7440-48-4) Lead (CAS 7439-92-1) Nickel (CAS 7440-02-0)

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes
*Δ "Ves" indicates this product of	omnlies with the inventory requirements administered by the governing country(s)	

^{*}A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s)

15. Other information, including date of preparation or last version

Issue date 11-19-2012

Revision date Version # 01

Further information Not available.

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References

HSDB® - Hazardous Substances Data Bank

IARC Monographs. Overall Evaluation of Carcinogenicity National Toxicology Program (NTP) Report on Carcinogens

ACGIH Documentation of the Threshold Limit Values and Biological Exposure Indices

Disclaimer

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